

# TANG ENG IRON WORKS



唐榮鐵工廠 股份有限公司



產品目錄  
CATALOGUE

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## 公司簡介 | Preface

唐榮公司於民國29年5月由唐榮先生創業，是國內歷史最悠久的鋼鐵公司，號稱「南唐榮，北大同」，原屬經濟部國營事業，95年8月上櫃釋股轉為民營企業。

本公司現專業生產不銹鋼，使用電爐及AOD轉爐煉製生產高級不銹鋼，包括AISI200、AISI300及400系列之鋼胚、熱軋及冷軋鋼捲，年產能達30萬公噸，產品除供應國內民生及各種工業用品之外，並行銷東南亞、大陸、歐洲、日本及美國等地區。

除已取得TAF實驗室合格認證、103年9月同時取得ISO9001-2008與德國萊茵公司核發PED+AD2000+CPR(歐盟建築材料規定)合格證書，更以優異的品質，獲得廣大客戶的肯定。

Tang Eng was founded in May 1940 by Mr. Tang Eng. It is the oldest steel company in Taiwan, and is often mentioned together with Tatung as 「Tang Eng in the south, Tatung in the North」.

It was a state-owned enterprise under the MOEA (Ministry of Economic Affairs, R.O.C.).

Privatization by released the stock on July 2006, Tang Eng became a listed company at over-the-counter market.

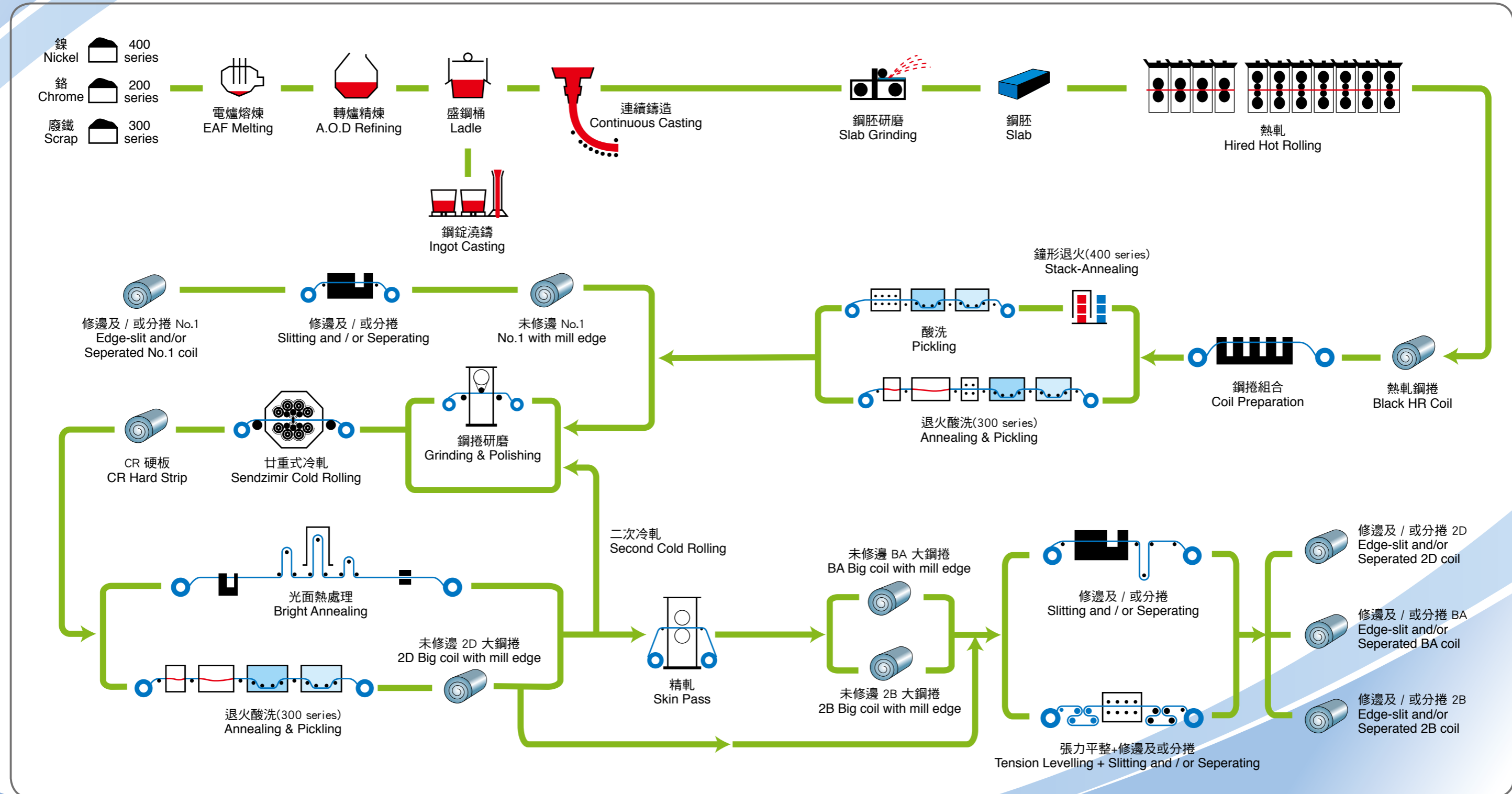
Tang Eng has been a specialized producer of stainless steel. We use electric furnaces and AOD converters to produce top-quality stainless steel, including AISI 200、AISI 300 and 400 grades of steel slab, as well as hot and cold rolled steel coil. Our annual capacity is 300,000 tons.

Apart from the sale to domestic users and industries, we also export our steel to Southeast Asia, China, Europe, Japan, and the US, etc.

In addition to the certification obtained from the TAF (Taiwan Accreditation Foundation), we also received certificate ISO9001-2008 and certificate PED + AD2000 + CPR (EU Construction Products Regulation) issued from the German TUV Rheinland Group in September 2014. With more excellent quality, we have earned recognitions from our customers.

# 製造流程 | Manufacturing process

## 不銹鋼製造流程圖 | Flow chart of process



# 成功開發具特殊利基型的 不銹鋼材 致力於高值化發展

We have successfully developed a special niche-based stainless steel, and we are committed to its development at a high value.

## 🌀 抗菌不銹鋼

抗菌不銹鋼除了原有優良外觀以外，如經妥善應用，發揮滅菌機制杜絕細菌增生，可有效降低醫療院所及公共場所的病菌傳播機會，降低空氣與食物受壞菌之汙染，對公共衛生及食品安全助益甚大。

唐榮公司之抗菌不銹鋼已獲得相關專利，發明專利號為I477614號，新型專利號有M474029、M487332、M492344。

## 🌀 Anti-bacterial Stainless Steel

Anti-bacterial stainless steel is excellent in appearance and can effectively reduce the bacteria cross-contamination in medical facilities and public places. Anti-bacterial stainless steel can also reduce bacteria contamination in the air and in food. This is helpful for human health and food safety.

Tang-eng has been issued with one invention patent (No. I477614), and three utility patents (No. M474029, No. M487332, No. M492344).



## 析出硬化型不銹鋼631

631(17-7 PH)是一種半沃斯田鐵系析出硬化不銹鋼，其具備高強度、高硬度、優異的疲勞性能，更有良好耐腐蝕性。退火狀態下擁有高成型性，經RH 950和TH 1050熱處理條件可達到高強度的需求。經CH 900熱處理後產生高強度(≥1580MPa) 鋼板可保有一定的延展性和加工性。

經RH 950和TH 1050熱處理後之17-7PH合金除具備卓越的機械性能外，其耐腐蝕性在某些環境中，耐腐蝕性近似沃斯田鐵系不銹鋼。CH 900熱處理後之該合金，其耐腐蝕性與304型不銹鋼相當。

## Precipitation Hardening stainless steel 631

631(17-7 PH) is a semi-austenitic precipitation-hardening stainless steel that provides high strength and hardness, excellent fatigue properties, good corrosion resistance after heat treatment process. It is easily formed in the annealed condition, also hardened to high strength levels by simple heat treatment conditions RH 950 and TH 1050. The exceptionally high strength (≥1580MPa) steel plate after condition CH 900 treatment offers advantages like limited ductility and workability.

The 17-7PH Alloy has outstanding mechanical features after conditions TH 1050 and RH 950 treatments. Under some environments, the corrosion resistance ability is close to the austenitic chromium-plated stainless steels. The 17-7PH Alloy, after condition CH 900 treatment, has the general corrosion resistance feature that is equivalent to SS304.

鋼種符號 Type	化學成份 Chemical Composition									固容處理狀態機械性能 Mechanical Properties in Solution-Treated Condition			
	C	Si	Mn	P	S	Cr	Ni	Mo	Al	降伏強度 YS	抗拉強度 TS	伸長 EL	硬度 HRB
										(MPa)	(MPa)	%	HRB
TE631/ AISI 631/ UNS S17700	0.09 Max.	1.00 Max.	1.00 Max.	0.04 Max.	0.03 Max.	16.0~ 18.0	6.60~ 7.75	-	0.75~ 1.60	380 Max.	1035 Max.	20 Min	892 Max.
Over 0.010 to 4.0 in. ( 0.25 to 102mm )													

## 雙相不銹鋼2205

雙相不銹鋼同時含有沃斯田鐵相與肥粒鐵相，可利用退火熱處理調整相比例。2205雙相不銹鋼具有優良抗孔蝕與應力腐蝕能力，降伏強度亦為316不銹鋼的2倍以上，且在-40°C環境仍保有良好韌性，是兼具抗腐蝕與高強度材料。

## Duplex stainless steel 2205

Duplex stainless steel takes its name from the microstructure with austenite and ferrite simultaneously. The proportions of austenite and ferrite in Duplex 2205 can be adjusted by annealing heat treatment. Duplex 2205 has superior corrosion resistance to pitting corrosion and stress corrosion resistance, with high yield strength which is more than double of the austenitic stainless steel grades(316SS). While in the -40°C environment, it still maintains good toughness. It is both corrosion resistant and high strength materials.

鋼種符號 Type	化學成份 Chemical Composition									機械性能 Mechanical Properties			
	C	Si	Mn	P	S	Cr	Ni	Mo	N	降伏強度 YS	抗拉強度 TS	伸長率 EL	硬度 HRC
										(MPa)	(MPa)	%	HRC
TE2205/ UNS S32205	0.03 Max.	1.00 Max.	2.00 Max.	0.03 Max.	0.02 Max.	22.0~ 23.0	4.60~ 6.60	3.0~ 3.5	0.14~ 0.20	450 Min	655 Min	25 Min	C31 Max.
Over 0.010 to 4.0 in. ( 0.25 to 102mm )													



▲不銹鋼捲 / Stainless Steel Coils

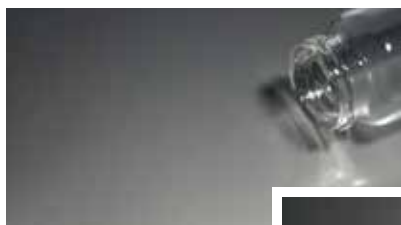
# 規範與認證 | Specification and certification

## 表面分類 | Surface classification

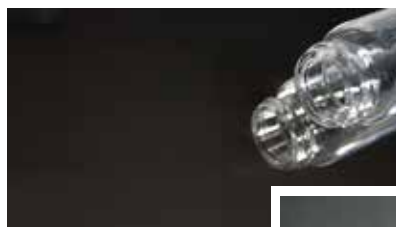
符號 Symbol of surface	說明 / Summary	用途 / Purpose
No.1	熱軋後施以熱處理、酸洗或同等處理。	不太重視表面平滑度處理之耐熱耐蝕工業，如化學用槽。
	The surface finished by heat treatment and pickling or processes corresponding thereto after hot rolling.	For heat-resisting and anticorrosion industry such as chemical tank, the surface smoothness process is not important.
BA	經冷軋後實施輝面熱處理，再經表面精整加工使表面平整，且增加光亮程度者。	廚具、餐具、電器、醫療器材、紙張上光、建築裝飾等用途。
	Those finish with bright heat treatment after cold rolling and lastly by skin pass rolling to give an appropriate flatness and luster.	Can be used in kitchen, tableware, electric equipment, medical equipment, paper coating, architectural decoration, and so on.
2D	經冷軋後，實施熱處理，酸洗或其他相當之處理，此外，亦包括利用鈍面處理軋軋作輕度之最後冷加工者。	其材質柔軟，表面呈銀白色光澤，適合深沖壓工，用於飛機結構部份、熱交換器及屋頂排水管等。
	Those finish, after cold rolling, by heat treatment, pickling or other equivalent treatment. In addition, those rolled lightly by matting roll at the last stage are also included.	The material is soft, and the surface is silvery white luster. It is suitable for ramming processing and used in aircraft structures, heat exchange and drains on roof.
2B	經冷軋後，實施熱處理，酸洗或其他相當之處理，再經表面精整加工使表面平整且增加光亮程度者。	成品表面光亮而平滑，加工後容易再予研磨，使其更加光亮，醫院用醫療器材、牛奶桶、餐具、建築用材料，用途廣泛。
	Those finish, after cold rolling, by heat treatment, pickling or other equivalent treatment and lastly by skin pass rolling to give an appropriate flatness and luster.	The surface of the product is smooth and bright. It is easy to be polished after processing to make it be brighter. The range of usage is wide including medical equipments, milk bucket, tableware, construction materials and so on.

備考：上表以外之表面加工，依買賣雙方之協議。

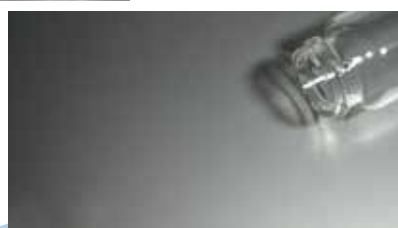
Remark: Surface processing beyond the above table shall follow the agreement of both buyers and sellers



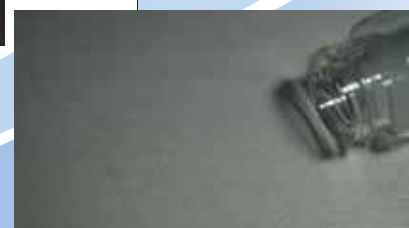
▲鋼種：304 / 表面：2B



◀鋼種：304 / 表面：BA



▲鋼種：304 / 表面：2D



▲鋼種：304 / 表面：NO1

# 化學成分與機械性質規範表 | Chemical and mechanical properties

## 300系化學成分及固溶處理狀態之機械性質表 | Type 300 Chemical Composition and Mechanical Properties in Solution Treated Condition

鋼種符號 Type	參考規範 According to Standard	化學成份 Chemical Composition									機械性能 / Mechanical Properties			
		Ni	Cr	Mn	Si	C	N	P	S	Mo	降伏強度 YS (N/mm <sup>2</sup> )	抗拉強度 TS (N/mm <sup>2</sup> )	伸長 EL %	硬度 HRB HV
301 (EN)	EN, 10088-2/1.4310	6.0~8.0	16.0~18.0	≤2.0	≤1.0	0.05~0.15	≤0.10	≤0.045	≤0.015	≤0.80	≥250	600~950	≥40	≤95
301 (others)	ASTM, A240/301 ASTM, SA240/301 CNS, 8399/301-CSP CNS, 8497/301 CNS, 8499/301 JIS, G4304/301 JIS, G4305/301	6.0~8.0	16.0~18.0	≤2.0	≤1.0	0.05~0.15	≤0.10	≤0.045	≤0.015	≤0.80	≥205	≥520	≥40	≤95
301L (EN)	EN, 10028-7/1.4318 EN, 10088-2/1.4318	6.0~8.0	16.5~18.0	≤2.0	≤1.0	≤0.03	0.10~0.20	≤0.045	≤0.015	--	≥350	650~850	≥40	≤100
301L (others)	ASTM, A240/301LN ASTM, SA240/301LN CNS, 8497/301L CNS, 8499/301L JIS, G4304/301L JIS, G4305/301L	6.0~8.0	16.5~18.0	≤2.0	≤1.0	≤0.03	0.07~0.20	≤0.045	≤0.015	--	≥240	≥550	≥45	≤100
301LN (EN)	EN, 10028-7/1.4318 EN, 10088-2/1.4318	6.0~8.0	16.5~18.0	≤2.0	≤1.0	≤0.03	0.10~0.20	≤0.045	≤0.015	--	≥350	650~850	≥40	≤90
301LN (others)	ASTM, A240/301LN ASTM, SA240/301LN	6.0~8.0	16.5~18.0	≤2.0	≤1.0	≤0.03	≤0.20	≤0.045	≤0.015	--	≥220	≥550	≥45	≤90
304 (EN)	EN, 10028-7/1.4301 EN, 10028-2/1.4301 EN, 10088-2/1.4301	8.0~10.5	18.0~19.5	≤2.00	≤0.75	≤0.07	≤0.10	≤0.045	≤0.015	--	≥230	540~720	≥45	≤90
304 (others)	ASTM, A240/304 ASTM, SA240/304 ASTM, A555/304 CNS, 8497/304 CNS, 8499/304 JIS, G4305/304	8.0~10.5	18.0~19.5	≤2.00	≤0.75	≤0.07	≤0.10	≤0.040	≤0.015	--	≥205	≥520	≥40	≤90
304A	ASTM, A240/304 CNS, 8497/304 CNS, 8499/304	8.50~10.5	18.0~19.5	≤2.00	≤0.75	≤0.07	≤0.10	≤0.045	≤0.015	--	≥205	≥520	≥40	Hv ≤200

鋼種 符號 Type	參考規範 According to Standard	化學成份 Chemical Composition									機械性能 / Mechanical Properties			
		Ni	Cr	Mn	Si	C	N	P	S	Mo	降伏強度 YS	抗拉強度 TS	伸長 EL	硬度 HRB
											(N/mm <sup>2</sup> )	(N/mm <sup>2</sup> )	%	HV
304B	ASTM, A240/304 CNS, 8497/304 CNS, 8499/304	8.20~ 10.5	18.0~ 19.5	≤2.00	≤0.75	≤0.07	≤0.10	≤0.045	≤0.015	--	≥205	≥520	≥40	≤90
304C	ASTM, A240/304 CNS, 8497/304 CNS, 8499/304	8.50~ 10.5	18.0~ 19.5	≤2.00	≤0.75	≤0.07	≤0.10	≤0.045	≤0.015	--	≥205	≥520	≥40	≤90
304L1 (EN)	EN, 10028-7/1.4307 EN, 10088-2/1.4307 EN, 10088-4/1.4307	8.0~ 10.5	18.0~ 19.5	≤2.00	≤0.75	≤0.03	≤0.10	≤0.045	≤0.015	--	≥220	520~ 700	≥45	≤90
304L1 (others)	ASTM, A240/304L ASME, SA240/304L CNS, 8499/304L	8.0~ 10.5	18.0~ 19.5	≤2.00	≤0.75	≤0.03	≤0.10	≤0.045	≤0.015	--	≥170	≥485	≥40	≤90
304L2	ASTM, A312/ TP304L ASTM, SA312/ TP304L	8.0~ 13.0	18.0~ 20	≤2.00	≤1.00	≤0.035	--	≤0.040a ≤0.045b	≤0.030	--	≥170	≥485	≥40	≤90
304L3	CNS, 8497/304L CNS, 8499/304L JIS, G4304/304L JIS, G4305/304L	9.0~ 13.0	18.0~ 20	≤2.00	≤1.00	≤0.03	--	≤0.040a ≤0.045b	≤0.030	--	≥175	≥480	≥40	≤90
304N	ASTM, A240/304 CNS, 8497/304 CNS, 8499/304	8.0~ 10.5	18.0~ 19.5	≤2.00	≤0.75	≤0.070	0.10~ 0.16	≤0.045	≤0.015	--	≥240	≥550	≥30	≤95
316L1	ASTM, A240/316L	10.0~ 14.0	16.0~ 18.0	≤2.00	≤0.75	≤0.030	≤0.10	≤0.045	≤0.015	2.0~ 3.0	≥175	≥485	≥40	≤90
316L2	ASTM, A240/316L	10.0~ 14.0	16.0~ 18.0	≤2.00	≤0.75	≤0.030	≤0.10	≤0.045	0.005~ 0.017	2.0~ 3.0	≥175	≥485	≥40	≤90
316L3	EN, 10028-7/1.4404 EN, 10088-2/1.4404 EN, 10088-4/1.4404	10.05~ 13.0	16.6~ 18.0	≤1.40	≤0.75	≤0.030	≤0.10	≤0.040	≤0.015	2.03~ 3.0	≥240	530~ 580	≥45	≤90
316L4	EN, 10088-2/1.4435 EN, 10088-2/1.4404 EN, 10088-4/1.4404	12.50~ 15.0	17.0~ 19.0	≤2.00	≤1.00	≤0.030	≤0.10	≤0.037	0.005~ 0.015	2.5~ 3.0	≥240	550~ 700	≥40	≤90
316L5	JIS, G4304/316L JIS, G4305/316L	12.0~ 15.0	16.0~ 18.0	≤2.00	≤1.00	≤0.030	≤0.10	≤0.045	≤0.030	2.0~ 3.0	≥175	≥480	≥40	≤90

備註：1. 300系鋼種規範係參考 EN、CNS、JIS、ASME、ASTM等國際常用規範訂定。

2. 304L2："a" 是 for mechanical tubing，"b" 是 for other pipe。

Remarks: 1. The specifications of Type 300 series are in accordance with usually standard such as EN、CNS、JIS、ASME and ASTM.

2. 304L2："a" for mechanical tubing，"b" for other pipe。

## TE2XX系化學成分及固溶處理狀態之機械性質表 | TE2XX Chemical Composition and Mechanical Properties in Solution Treated Condition

鋼種符號 Type	化學成份 Chemical Composition									機械性能 Mechanical Properties			
	Ni	Cr	Cu	Mn	Si	C	N	P	S	降伏強度 YS (N/mm <sup>2</sup> )	抗拉強度 TS (N/mm <sup>2</sup> )	伸長 EL %	硬度 HRB HV
	TE201	0.8~1.3	14.0~17	1.3~2.0	8~10	≤1.00	≤0.150	≤0.250	≤0.06	≤0.030	≥310	≥655	≥30
TE201A	1.5~2.5	14.0~17	1.3~2.0	8~10	≤1.00	≤0.150	≤0.250	≤0.06	≤0.030	≥310	≥655	≥35	≤105
TE202-1 (AISI 201)	3.50~ 5.50	17~18	--	5.5~7.5	≤1.00	≤0.150	0.05~ 0.25	≤0.045	≤0.015	≥260	≥640	≥40	≤100
TE202	3.0~5.0	14.5~17	1.3~1.8	6~9	≤1.00	≤0.150	≤0.250	≤0.06	≤0.030	≥260	≥620	≥40	≤100
TE202A	4.0~5.0	14.5~17	1.3~1.8	6~9	≤1.00	≤0.150	≤0.250	≤0.06	≤0.030	≥260	≥620	≥40	≤100

備註：TEXXX規範為唐榮公司與客戶協商後訂定者。

Remarks: The specifications of Type TExxx are made by Tang Eng Iron Works Co., LTD. Under the agreement between customer and Tang Eng.

## 400系化學成分及固溶處理狀態之機械性質表 | Type 400 Chemical Composition and Mechanical Properties in Solution Treated Condition

鋼種符號 Type	參考規範 According to Standard	化學成份 Chemical Composition									機械性能 / Mechanical Properties			
		Ni	Cr	Mn	Si	C	N	P	S	Mo	降伏強度 YS (N/mm <sup>2</sup> )	抗拉強度 TS (N/mm <sup>2</sup> )	伸長 EL %	硬度 HRB HV
		430 (EN)	EN. 10088-2/1.4016 EN. 10088-4/1.4016	--	16.0~ 18.0	≤1.0	≤1.0	≤0.08	--	≤0.04	≤0.015	--	≥280	450~600
430 (others)	ASTM, A240/430 CNS, 8497/430 CNS, 8499/430	≤0.75	16.0~ 18.0	≤1.0	≤0.75	≤0.12	--	≤0.04	≤0.030	--	≥205	≥450	≥22	≤88

備註：400系鋼種規範係參考 EN、CNS、JIS、ASME、ASTM等國際常用規範訂定。

Remarks: The specifications of Type 400 series are in accordance with usually standard such as EN、CNS、JIS、ASME and ASTM.

## 調質軋延狀態之機械性質表 | Mechanical Properties in Temper Rolled Condition

種類符號 Symbol of grade	調質符號 Symbol of temper	硬度 Hardness	彎曲性 Bendability	降伏強度 YS	抗拉強度 TS	伸長 EL
		HV	V-bend	(N/mm <sup>2</sup> )	(N/mm <sup>2</sup> )	%
301-CSP	1/2 H	310 min.	厚度之2倍以下 Twice the thickness at most	510 min.	930 min.	10 min.
	3/4 H	370 min.	厚度之2.5倍以下 2.5 times the thickness at most	745 min.	1130 min.	5 min.
	H	430 min.	-	1030 min.	1320 min.	-
	EH	490 min.	-	1275 min.	1570 min.	-
304-CSP	1/2 H	250 min.	厚度之2倍以下 Twice the thickness at most	470 min.	780 min.	6 min.
	3/4 H	310 min.	厚度之2.5倍以下 2.5 times the thickness at most	665 min.	930 min.	3 min.
	H	370 min.	-	880 min.	1130 min.	-

備註：1. 若買方無特別指定時，以表 B 之硬度及彎曲性規定為準。

2. 彎曲性以內側半徑表示，彎曲角度為 90°，僅適用於買方指定時。

3. 買方要求時可以拉伸試驗代替硬度及彎曲性，其降伏強度、抗拉強度及伸長度須符合表 B 規定。降伏強度及伸長率僅適用於買方指定時。

4. 厚度未滿 0.30 mm 者得免做拉伸試驗。

5. 上表參考規範性 JIS G4313/CNS 8399；另機械性質小於 1/2H 者，本公司標註為 1/4H。

Remarks: 1. Unless otherwise specified by the purchaser, the hardness and bendability shall be as given in Table B.

2. The bendability is given by the inside radius, and the angle of bending shall be 90°. The bend test shall be applied when designated by the purchaser.

3. When the tensile test is conducted instead of the hardness and bend tests on request by the purchaser, the proof stress, tensile strength and elongation shall conform to Table B. The proof stress and elongation, however, shall be applied only when especially designated by the purchaser.

4. For the strip under 0.30 mm in thickness, the tensile test may be omitted.

5. The above table refer to specification JIS G4313/CNS 8399; other part of mechanical properties are less than 1/2H, we labeled as 1/4H.

## 品質保證 | Quality Assurance

唐榮累積多年專業製造、品管、試驗等經驗，集結國內一流、資深專業技術人力和世界最先進之設備，嚴格控制原料及製程，產製最高級產品，以健全的組織及制度，通過多項品保認證。

從煉鋼至冷軋每個階段，皆嚴密控制鋼品內外品質，以確保產品均能滿足客戶最嚴格的要求。

Tang Eng has acquired various quality assurance accreditations and has accumulated years of ample experience to strictly control the raw materials and production procedures in order to manufacture products with the utmost quality by its world class senior technical professionals with the most advanced equipments.

We have adopted the most advanced equipments from stage one melting to final cold-rolling, and technologies in controlling product quality in each phase to assure that our products meet the most stringent requirements of customers.



## 我們的認證

- ISO 9001 2008 驗證合格證書 2014
- PED AD2000 合格證書 2014
- CPR 合格證書 2014
- 正字標記合格證書
- TAF 17025 實驗室認證證書

## We have been certified by

- ISO 9001 2008 certificate of Accreditation 2014
- PED AD2000 certificate of Accreditation 2014
- CPR certificate of Accreditation 2014
- CNS mark certificate of Accreditation
- TAF 17025 certificate of Accreditation

### TAF 實驗室認證證書

TAF 17025 certificate of Accreditation



### 正字標記證書

CNS mark certificate of Accreditation



### ISO 9001 2008 . PED AD2000 . CPR 2014 證書

ISO 9001 2008 . PED AD2000 . CPR 2014 certificate of Accreditation





<http://www.tangeng.com.tw>



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